

# Installation Instructions for Optional L-Bracket Kit Model 0980 with 34R-Z Gearmotors

## Included Items

One set of (4) four 10-32 screws and (4) four lockwashers are supplied in each kit to mount the gearmotor to the bracket. The (4) holes in the base of the L-bracket accommodate .250 inch diameter fasteners (supplied by the user) to secure the bracket to the mounting surface.

The supplied screws should be tightened to 30 lb-in. torque.

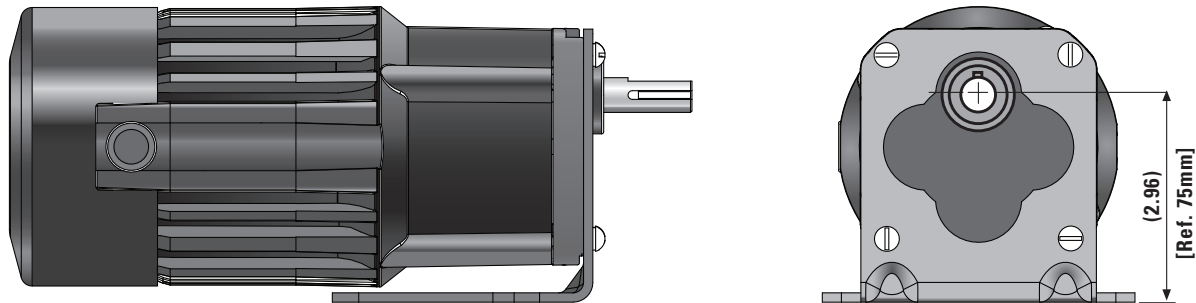
## Mounting Instructions

The L-bracket can be attached to a type 34R-Z gearmotor for mounting in all four horizontal mounting orientations. In most

applications it will be preferable to mount the gearmotor horizontally and with the drive shaft in the 12 o'clock position as shown below. If the motor is mounted horizontally but with the lead exit facing the mounting surface there may not be adequate clearance for the cord, bushing, or T-box between the gearmotor and the mounting surface. Our gearmotors are designed for use in universal horizontal mounting orientations.

To minimize L-bracket deflection, the maximum permissible overhung load is 60 lbs.

## Model 0980 L-Bracket Installed (dimensions in inches unless otherwise noted)



## Model 0980 L-Bracket Dimensions (inches)

