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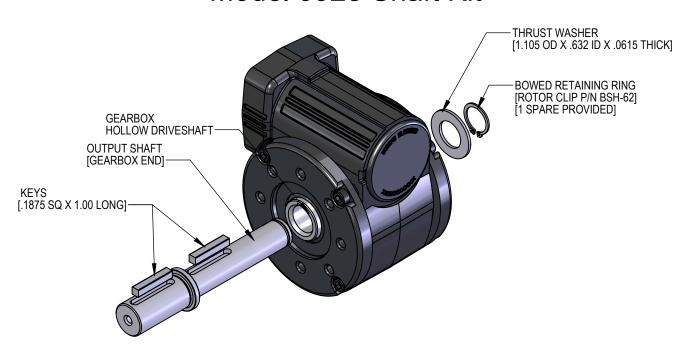
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INSTALLATION INSTRUCTIONS 07401145

Model 0928 Shaft Kit



- 1. Insert key into keyway on gearbox end of output shaft.
- 2. Align key to keyway and insert the output shaft into the gearbox hollow driveshaft.
- 3. With output shaft shoulder flush to end of hollow driveshaft, install thrust washer and secure bowed retaining ring* in groove as shown in Detail A below. (Tip: You can use a 5/8 socket to help push retaining ring securely into groove if using the installation pliers is not successful to fully seat the retaining ring)

*RECOMMENDED INSTALLATION PLIERS FOR RETAINING RING: ROTOR CLIP RP-200, GRAINGER #3R319, MCMASTER #5415A62

