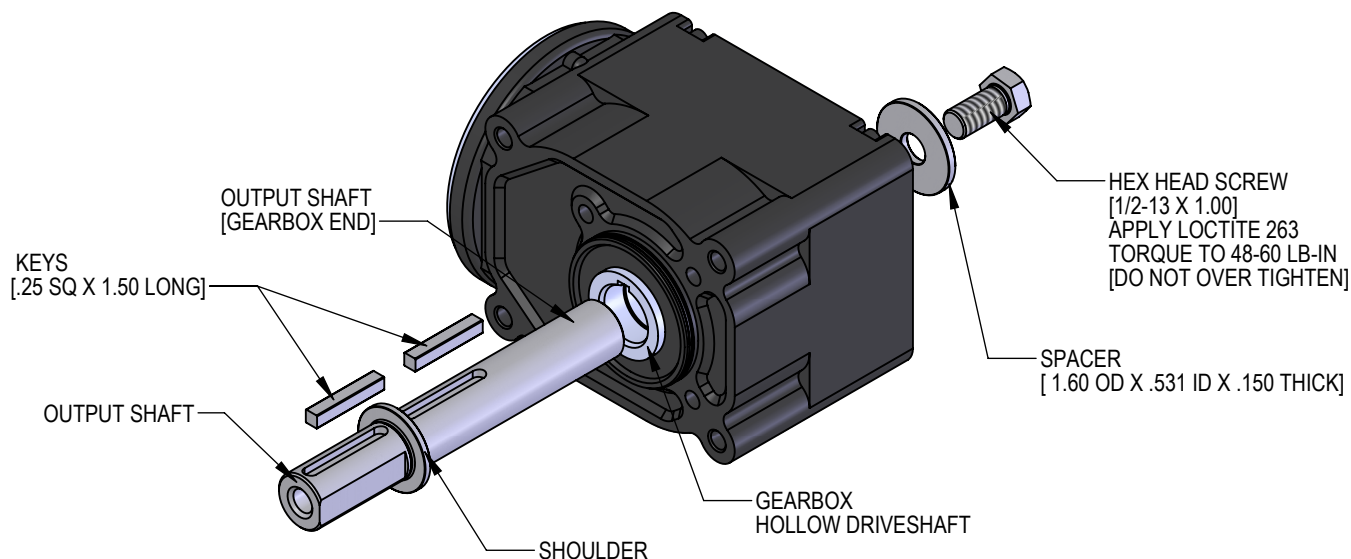


INSTALLATION INSTRUCTIONS 07401146

Model 0929 & 0930 Shaft Kit



1. Apply Loctite 263 to the threaded section of the hex head screw and the threaded hole in the gearbox end of output shaft.
2. Insert key into keyway on gearbox end of output shaft.
3. Align key to keyway and insert the output shaft into the gearbox hollow driveshaft.
4. With output shaft shoulder flush to end of hollow driveshaft, install spacer and secure shaft with hex head screw, wipe off any excess Loctite.
5. Allow 3 hours for the Loctite 263 to cure before usage.

DIMENSION	0929	0930
A - SHAFT DIAMETER	$\phi .9990/.9985$	$\phi 1.2490/1.2485$
B - FLAT HEIGHT	.933	1.166

