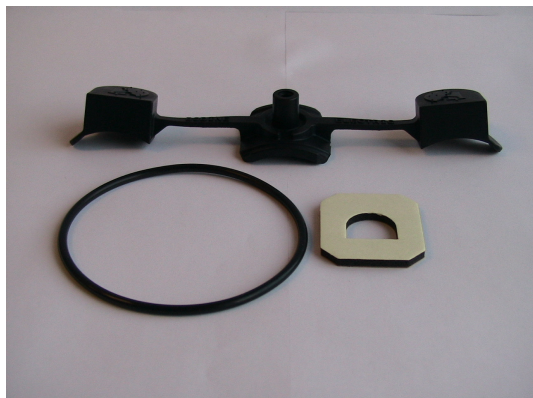
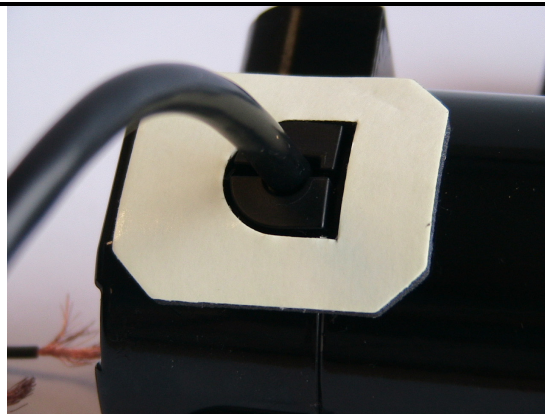


## 61100830 Installation Instructions - 24A IP44 Kit



The 24A IP44 kit contains 3 parts: rubber cover, double sided adhesive foam gasket, and O-ring



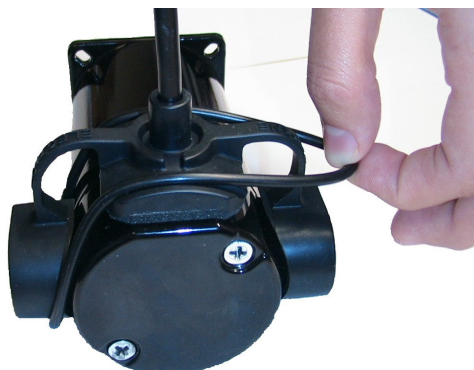
Peel off backing of either side of the foam gasket and attach to the motor over the strain relief



Slide the cord through rubber cover and remove foam gasket backing. Make sure the rubber cover is in the proper orientation



Press the rubber cover down tight against adhesive foam gasket. Push both brush ear covers over cast motor brush ears



Slide O-ring over cord and position over brush ear and in topside channels. Stretch O-ring over opposite brush ear to secure assembly



Verify O-ring is secure and installation is complete.

4

3

2

1

NOTES:  
1. ASSEMBLE PER INSTRUCTIONS WITH KIT.

BODINE ELECTRIC COMPANY

PART NO./REV: INFS1633 A

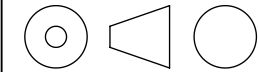
DESCRIPTION:  
KIT BRUSH COVER 24A IP44  
61100830

SHEET:  
1/1

SCALE:  
1:1

UNLESS OTHERWISE SPECIFIED:  
UNITS ARE IN INCHES [mm]  
TOLERANCES: .XX:±.01 .XXX:±.005  
ANGLES: X°:±3° X.X°:±0.5°

B

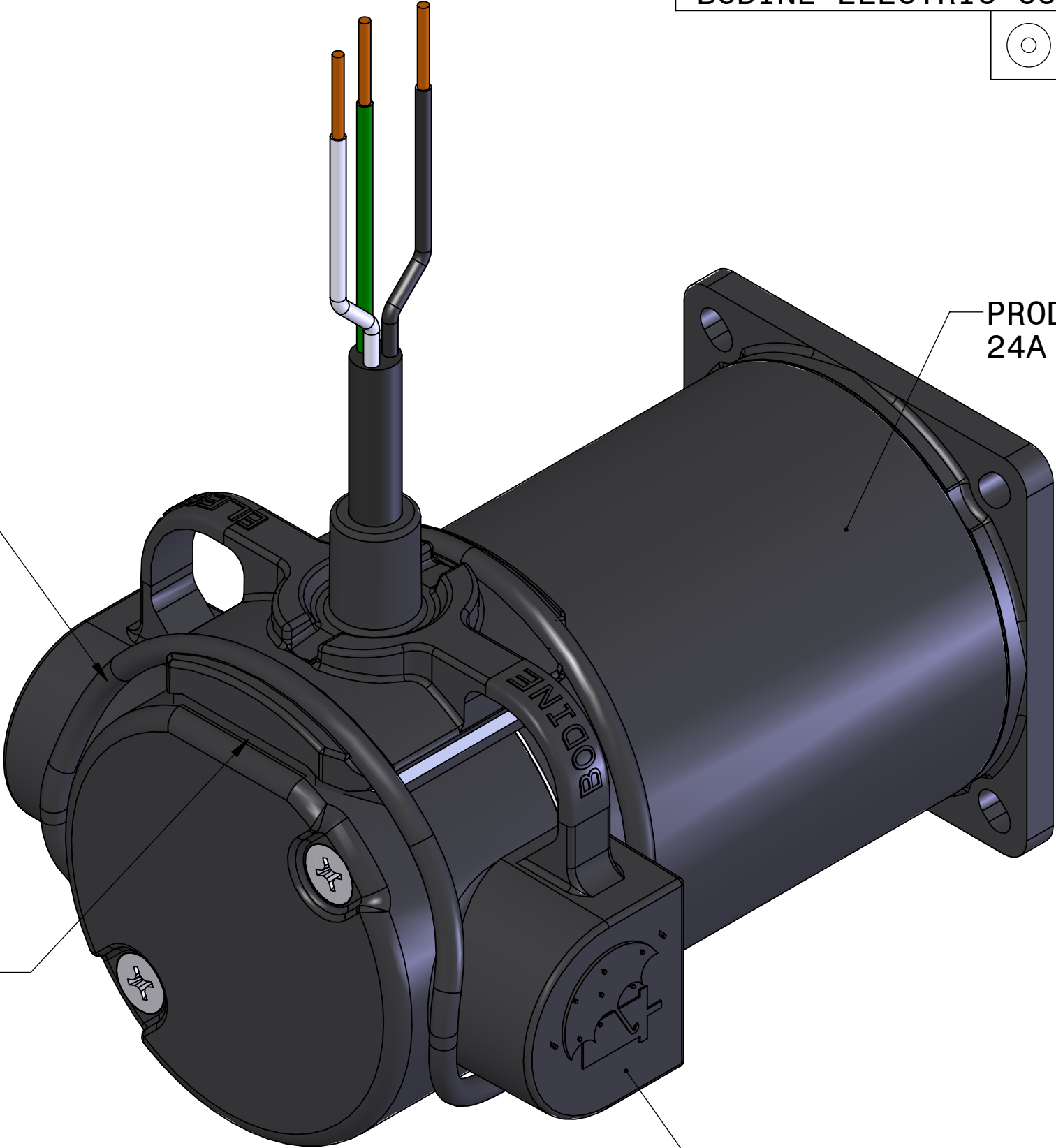


PRODUCT TYPE:  
24A MOTOR OR GEARMOTOR

O-RING

ADHESIVE FOAM GASKET

BRUSH COVER



4

3

2

1

D

C

B

A

D

C

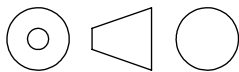
B

A

BODINE STANDARD REQUIRED (UNLESS OTHERWISE SPECIFIED):  
MFGDI-530-02 FOR PRODUCT PACKAGING PROCEDURES

BODINE ELECTRIC COMPANY

PART NO./REV: 61100830 B



MODEL FILE: 61100830  
ECN: 20130296 DESIGNER: WAA

DESCRIPTION:  
KIT 24A IP44

SHEET: 1/1  
SCALE: 1:2  
B  
UNLESS OTHERWISE SPECIFIED:  
UNITS ARE IN INCHES [mm]  
TOLERANCES: .XX:±.01 .XXX:±.005  
ANGLES: X°:±3° X.X°:±0.5°

